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DATE MAILED: 03/07/2003

PPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
09/762,523	02/01/2001	Hideaki Machida	1022-01	4791
75	90 03/07/2003			
Schnader Harrison Segal & Lewis IP Department 36th Floor			EXAMINER	
			SIMONE, CATHERINE A	
1600 Market Str Philadelphia, PA			ART UNIT	PAPER NUMBER
i illiadeipilia, i i	1 17103		1772	

Please find below and/or attached an Office communication concerning this application or proceeding.

			A 3-
		Application No.	Applicant(s)
	•	09/762,523	MACHIDA ET AL.
•	Office Action Summary	Examiner	Art Unit
		Catherine Simone	1772
D. J. d.	The MAILING DATE of this communication	appears on the cover sheet w	ith the correspondence address
A SI THE - Ext afte - If th	HORTENED STATUTORY PERIOD FOR REMAILING DATE OF THIS COMMUNICATION Ensions of time may be available under the provisions of 37 CFI or SIX (6) MONTHS from the mailing date of this communication be period for reply specified above is less than thirty (30) days, a poperiod for reply is specified above, the maximum statutory per ure to reply within the set or extended period for reply will, by st	N. R 1.136(a). In no event, however, may a reply within the statutory minimum of thir riod will apply and will expire SIX (6) MON	reply be timely filed ty (30) days will be considered timely. NTHS from the mailing date of this communication.
- Any	reply received by the Office later than three months after the management term adjustment. See 37 CFR 1.704(b).	aailing date of this communication, even if	timely filed, may reduce any
1)[X	Responsive to communication(s) filed on	23 December 2002 .	
2a)⊠		This action is non-final.	
3)[owance except for formal ma der <i>Ex part</i> e Quayle, 1935 C.	itters, prosecution as to the merits is D. 11, 453 O.G. 213.
4)[🛛	Claim(s) 1-5 is/are pending in the application	ion.	
	4a) Of the above claim(s) is/are with	drawn from consideration.	
5)[Claim(s) is/are allowed.		
6)⊠	Claim(s) <u>1-5</u> is/are rejected.		
7)	Claim(s) is/are objected to.		
8)[Claim(s) are subject to restriction ar	nd/or election requirement.	
Applica	tion Papers		
9)[The specification is objected to by the Exam	niner.	
10)[The drawing(s) filed on is/are: a) ☐ a	ccepted or b) objected to by	the Examiner.
	Applicant may not request that any objection t		
11)	The proposed drawing correction filed on	is: a)□ approved b)□ o	disapproved by the Examiner.
	If approved, corrected drawings are required in	n reply to this Office action.	
12)	The oath or declaration is objected to by the	e Examiner.	
riority	under 35 U.S.C. §§ 119 and 120		
13)[Acknowledgment is made of a claim for for	eign priority under 35 U.S.C.	§ 119(a)-(d) or (f).
а)		
	1. Certified copies of the priority docum	nents have been received.	
	2. Certified copies of the priority docum	nents have been received in A	Application No
*	3. Copies of the certified copies of the papplication from the Internationa See the attached detailed Office action for a	Bureau (PCT Rule 17.2(a)).	
14)	Acknowledgment is made of a claim for dom	estic priority under 35 U.S.C.	§ 119(e) (to a provisional application).
	 a)	provisional application has b	peen received.
Attachme	-	•	
2) 🔲 Not	ice of References Cited (PTO-892) ice of Draftsperson's Patent Drawing Review (PTO-948) rmation Disclosure Statement(s) (PTO-1449) Paper No) 5) Notice of	Summary (PTO-413) Paper No(s) Informal Patent Application (PTO-152)

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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-5 are rejected under 35 U.S.C. 103(a) as being unpatentable over Sado et al. (4,971,748).

Regarding **claims 1-3**, Sado et al. discloses a polyimide molding of an aromatic polyimide resin, comprising a wall defining an opening at one end and closed at an opposite end (Fig. 1, #11) and having a depth therebetween (see col. 6, line 57), wherein the wall thickness is at most 0.5 mm (see col. 5, lines 43-45). However, Sado et al. fails to disclose a ratio of depth to opening is of at least 0.7 and a longest major axis of at least 150 mm in length with a depth of at least 0.5 mm. However, Sado et al. teaches a depth and a diameter (see col. 6, lines 56-58). Therefore, one of ordinary skill in the art would readily determine the ratio of depth to opening being of at least 0.7 and the longest major axis being of at least 150 mm in length with a depth being of at least 0.5 mm through routine experimentation depending on the desired end results as shown by Sado et al. Thus, it would have been obvious to one of ordinary skill in the art at the time the applicant's invention was made to have provided the polyimide molding in Sado et al. with a ratio of depth to opening being of at least 0.7 and a longest major axis being of at least 150 mm in length with a depth being of at least 0.5 mm, since it has been held that where the

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general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art absence of showing unexpected results. *In re Boesch and Slaney*, 205 USPQ 215 (CCPA 1980).

Regarding **claim 4**, note the aromatic polyimide is a thermoplastic aromatic polyimide (see col. 1, lines 35-40). Regarding **claim 5**, note the polyimide has a glass transition temperature falling between 200 and 350° (see col. 2, lines 3-5) and has a degree of elongation at break of from 50 to 2000% (see col. 2, lines 40-42) at its glass transition temperature.

Response to Arguments

3. Applicant's arguments with respect to claims 1-5 have been considered but are moot in view of the new ground(s) of rejection.

Conclusion

4. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event,

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however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Catherine Simone whose telephone number is (703) 605-4297. The examiner can normally be reached on 9:30-6:00.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Harold Pyon can be reached on (703) 308-4251. The fax phone numbers for the organization where this application or proceeding is assigned are (703) 872-9310 for regular communications and (703) 872-9311 for After Final communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0661.

Catherine Simone Examiner Art Unit 1772

February 24, 2003

HAROLD PYON
SUPERVISORY PATENT EXAMINER

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